



### Milling machine CNC

Machine	Type	X	Y	Z	Pieces	Max diameter	Max Length	Axes	Pallets
Mazak VARIAXIS J-500/5X	Vertical	350	550	510	1PCS	500	400	5	1 + robot
Mazak HCN4000	Horizontal	560	640	640	1 PCS	630	780	4	2
Mazak VCS530C	Vertical	1300	650	600	1 PCS	*	*	4	1
Mazak VTC200CII	Vertical	2000	530	610	1 PCS	*	*	4	2
Mazak HTC400	Horizontal	560	510	510	1 PCS	560	630	4	2
Mazak AJV-25/405	Vertical	1000	508	460	1 PCS	*	*	3	1
Mazak VTC20B	Vertical	1460	510	510	1 PCS	*	*	3	1
Brother TC32BN	Vertical	550	400	415	1 PCS	*	*	4	2
Brother TCS2DN	Vertical	700	400	300	1 PCS	*	*	4	1
Avia VMC 800	Vertical	800	540	620	1 PCS	*	*	3	1
Avia VMC 1000	Vertical	1000	530	630	1 PCS	*	*	4	1

### Turning machine CNC

Machine	Type	X	Y	Z	Pieces	Max diameter	Max Length	Axes	
Mazak QTN100MY	Horizontal	187	100	440	1 PCS	280	550	3	
Mazak QTS250M	Horizontal	234	*	625	1 PCS	380	660	2	
Emag VL4	Pionowa	740	60	400	1szt.	200	200	3	

### Measuring machines CMM

Machine	Type	X	Y	Z	Pieces	Precision			
Cord3 Universal	Coordinate	1200	2000	1000	1 PCS	1,5+L/333 um			
Axiom Too 900 HS	Coordinate	640	900	500	1 PCS	2,1+0,4L/100 um			
Axiom Too 900	Coordinate	640	900	500	1 PCS	2,4+0,4L/100 um			
Zoller Smile 400	Tool setter	210	*	600	1 PCS	0,001			
Nikken XZ 236	Tool setter				1 PCS	0,001			
Sylvac 600	Altimeter	*	*	600	1 PCS				
Mitutoyo SJ-301	Surface roughness				1PCS				
Rockwell 600A	Hardness				1PCS				

### Other machines

Machine	Type	X	Y	Z	Pieces	Max diameter	Max Length	Axes	
Easy Marker	Micropunkt marking				1 PCS			4	
Jotes SPD 30B	Surface grinding				1 PCS			3	
Bomar Proline 320.280 ANC	Band-saw				1 PCS			*	
Bomar Ergonomic 320.250 DG	Band-saw				1 PCS			*	
Frezarki konwencjonalne	Horizontal, Vertical				6 PCS			3	
Wiertarki konwencjonalne	Column drilling machine				8 PCS			*	