



### Millers CNC

Machine	Type	X	Y	Z	Quantity	Max Diameter	Max Length	Axis Quantity	Tables Quantity
Mazak VARIAXIS J-500/5X	Vertical	350	550	510	1szt.	500	400	5	1 + robot
Mazak HCN4000	Vertical	560	640	640	1szt.	630	780	4	2
Mazak HCN4000 -Smoth	Vertical	560	640	640	1szt.	630	780	4	2
Mazak VCS530C	Vertical	1300	650	600	1szt.	*	*	4	1
Mazak VTC200CII	Vertical	2000	530	610	1szt.	*	*	4	2
Mazak HTC400	Vertical	560	510	510	1szt.	560	630	4	2
Mazak AJV-25/405	Vertical	1000	508	460	1szt.	*	*	3	1
Mazak VTC20B	Vertical	1460	510	510	1szt.	*	*	3	1
Brother TC32BN	Vertical	550	400	415	1szt.	*	*	4	2
Brother TCS2DN	Vertical	700	400	300	1szt.	*	*	4	1
Avia VMC 800	Vertical	800	540	620	1szt.	*	*	3	1
Avia VMC 1000	Vertical	1000	530	630	1szt.	*	*	4	1
Okuma MB5000 II	Vertical	760	760	810	1szt.	800	1000		1

### Lathes CNC

Machine	Type	X	Y	Z	Quantity	Max Diameter	Max Length	Axis Quantity	
OKUMA LB3000 EXII MYW	Vertical	*	*	*	1szt.	470	1300	2	
OKUMA LB 4000	Vertical	*	*	*	1szt.	480	2150	2	
Mazak QTN100MY	Horizontal	187	100	440	1szt.	280	550	3	
Mazak QTS250M	Horizontal	234	*	625	1szt.	380	660	2	
Emag VL4	Vertical	740	60	400	1szt.	200	200	3	

### CMM

Machine	Type	X	Y	Z	Quantity	Accuracy			
Aberlink Horizon	Coordinate	800	1500	600	1szt.	1,8+0,4L/100 um			
Axiom Too 900 HS	Coordinate	640	900	500	1szt.	2,1+0,4L/100 um			
Azimuth 2000	Coordinate	1200	2000	1000	1szt.	2,7+0,4L/100 um			
Zoller Smile 400	Tools setter	210	*	600	1szt.	0,001			
Nikken XZ 236	Tools setter	130	*	360	1szt.	0,001			

Sylvac 600	Altimeter	*	*	600	1szt.				
Mitutoyo SJ-210	Roughness gauge				1szt.				
Rockwell 600A	Hardness tester				1szt.				
<b>3D Printing</b>									
Machine	Type	X	Y	Z	Quantity	Filaments			
Zortrax M300 Plus	3D Printer	300	300	300	1szt.	Z-ABS, Z-ABS 2, Z-ASA Pro, Z-ESD, Z-FLEX, Z-GLASS, Z-HIPS, Z-NYLON, Z-PCABS, Z-PETG, Z-PLA, Z-PLA Pro, Z-ULTRAT, EXTERNAL			
Zortrax M300 Dual	3D Printer	265	265	300	1szt.	<p style="text-align: center;"><b>Dedicated for single extrusion:</b></p> Z-ABS, Z-ASA Pro, Z-ESD, Z-FLEX, Z-GLASS, Z-HIPS, Z-NYLON, Z-PETG, Z-PLA, Z-PLA Pro, Z-ULTRAT, Z-ULTRAT Plus, BASF Ultrafuse® PAHT CF15, BASF Ultrafuse® PP GF30 <p style="text-align: center;"><b>Dedicated for double extrusion</b></p> Z-ABS, Z-ASA Pro, Z-ESD, Z-FLEX, Z-NYLON, Z-GLASS, Z-PETG, Z-PLA, Z-PLA Pro, Z-SUPPORT ATP, Z-SUPPORT Premium, Z-ULTRAT, Z-ULTRAT Plus, BASF Ultrafuse® PAHT CF15			
<b>Other Machines</b>									
Machine	Type	X	Y	Z	Quantity	Max Diameter	Scope	Axis Quantity	Loadability
Fanuc Robot CRX-10iA/L	Welding robot	3000	1500	*	1szt.		1418mm		10kg
Spawarka Fronius TPS 400i	Welder MIG/MAG	3000	1500	*	1szt.				
Spawarka ESAB	Welder MIG/MAG	3000	1500	*	1szt.				
Teeneth T24A	Plotter				1szt.				
Prasa hydrauliczna	Pressure 100T	*	*	*	1szt.				
Mitegra Fiber	Laser Marker	300	300	300	1szt.				
Wibrator kołowy W100	Avalon W100	*	*	*	1szt.	772			100l
Kabina lakiernicza FOBO	Wet / spray painting	6000	3000	2500	1szt.				
Kabina do szkiełkowania	TEPARK - 115	1150	900	810	1szt.				
Kabina do śrutowania	TEPARK - 115	1150	900	810	1szt.				
Easy Marker	Micropoint marker	300	300	300	1szt.			4	
Jotes SPD 30B	Surfaces grinder	*	*	*	1szt.			3	
Bomar Proline 320.280 ANC	Automatic Saw	*	*	*	1szt.				
Bomar Ergonomic 320.250 DG	Gravity Saw	*	*	*	1szt.				
Conventional Millers	Vertical, Horizontal	*	*	*	6szt.			3	
Conventional Drillers	pole, table	*	*	*	8szt.				